



## BIMETALLIC STEAM TRAPS AND AIR ELIMINATORS BM 20 R (With external adjustable temperature control)

## DESCRIPTION

BM20R series bimetallic steam traps and air eliminators are simple and robust traps, recommended for steam process applications where condensate sensible heat can be recovered, steam tracing lines, drip points, storage tank coils, steam air venting, etc. The use of condensate sensible heat reduces the steam consumption.

Connections are female screwed or flanged.

## MAIN FEATURES

Modulating discharge. Discharges condensate below steam temperature. Easy condensate temperature adjustment without disconnecting the trap from the piping. Independent valve and seat placed in the low velocity flow area reduces erosion and extend product life. Low maintenance costs consequence of the split regulator design. Excellent air discharge. Freeze protection of condensate lines. Operates on superheated steam. Unaffected by water hammer and vibrations. Built-in strainer.

OPTIONS:	Blowdown valve
	Seat with check valve
USE:	Saturated and superheated steam.
AVAILABLE	
MODELS:	BM20R
SIZES:	DN ½" to 1" ; DN15 to DN25.
CONNECTIONS:	Female screwed ISO 7/1 Rp (BS21)
	Flanged EN 1092-1 PN40 or ANSI
INSTALLATION:	Horizontal installation recommended,
	can be installed in any position.
	See IMI installation and maintenance
	instructions.



PMA – Max.allowable pressure	32	bar
TMA – Max.allowable temperature	300	°C
PMO – Max.operating pressure	17	bar
TMO – Max. Operating temperature	250	°C

FLOW RATE CAPACITY IN Kgs/h												
MODEL SIZE	SIZE DN	* TEMP.	DIFFERENTIAL PRESSURE (bar)									
	SIZE DIN	©N °C	0,5	1	2	4	6	8	10	12	14	17
BM 20 R	15 - 25	10 **	125	200	320	410	445	485	500	540	580	600
BM 20 R	15 - 25	20	200	300	440	550	580	600	620	670	700	720
BM 20 R	15 - 25	40	380	500	700	970	990	1010	1050	1100	1130	1180
BM 20 R	15 - 25	COLD	530	700	1230	1210	1320	1440	1650	1730	1780	1840

\* Condensate discharge temperature below saturation temperature.

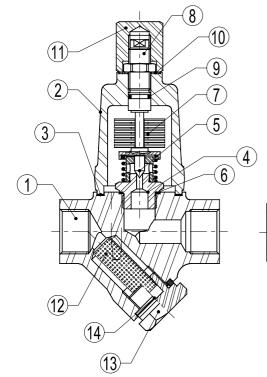
\*\* Standard factory setting

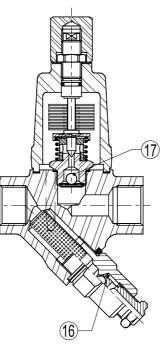


We reserve the right to change the design and material of this product without notice.





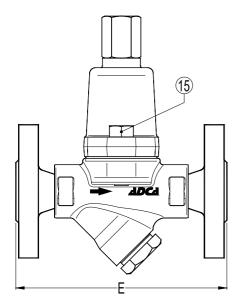


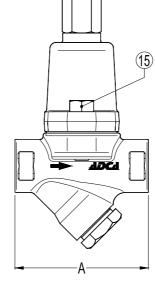


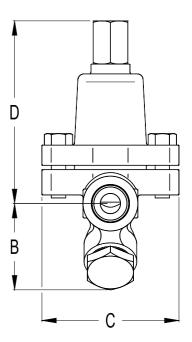
MATERIALS						
POS.N r.	DESIGNATION	MATERIAL				
1	Body	P250GH / 1.0460				
2	Cover	P250GH / 1.0460				
3	* Gasket	St.St./Graphite				
4	* Seat	Hardened St.Steel				
5	* Plug	Hardened St.Steel				
6	* Seat gasket	Copper				
7	* Regulator	Bimetal				
8	Adjusting screw	AISI 304 / 1.4301				
9	Seal ring	Viton				
10	* Gasket	Copper				
11	Cap nut	AISI 304 / 1.4301				
12	* Strainer screen	AISI 304 / 1.4301				
13	Cover strainer	A 105				
14	* Gasket	St.St./Graphite				
15	Bolts	A2-70				
16	* Blowdown valve	AISI304 (See IS 1.1150)				
17	Ball check valve	AISI 440C / 1.4125				

\* Available spare parts

	DIME	EN 1092-1 Flanges					
SIZE DN	A	В	с	D	WGT. Kgs	E	WGT. Kgs
15	95	59	95	125	2,3	150	3,9
20	95	59	95	125	2,3	150	4,7
25	95	65	95	125	2,5	160	5,1









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