



## AIR ELIMINATORS FOR WATER SYSTEMS AE 20 ( Carbon Steel )

## **DESCRIPTION**

The AE20 carbon steel air eliminator removes air from hot and superheated water systems and is also suitable for all liquids compatible with the construction, providing that their specific gravity is not less than 0,75 Kg/dm3.

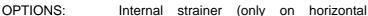
This ball float type automatic air eliminator can be used in combination with other air elimination and separation systems or directly applied at high points in the piping.

Connections are female screwed or flanged for horizontal or vertical installation

## MAIN FEATURES

Corrosion-resistant working parts.

Replaceable internal parts.



models).

USE: Cold, hot and superheated water

systems.

**AVAILABLE** 

MODELS: AE 20-21

SIZES: DN ½" – 1", DN 15 to DN25.

CONNECTIONS: Female screwed ISO 7/1Rp(BS21).

Flanged EN 1092-1.

Special flanges upon request.

INSTALLATION Horizontal or vertical installation (on

request). It must be installed with the float lever in horizontal plane, so that it rises and falls vertically. It should be installed at the points in the plant where the air

tends to collect.

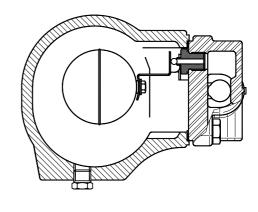
The drain should be piped to a safe

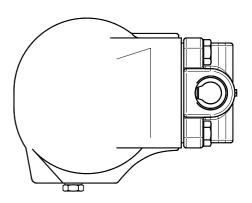
position.

See IMI installation and maintenance

instructions.

| PMA – Max.allowable pressure    | 40 bar |
|---------------------------------|--------|
| TMA – Max.allowable temperature | 300 °C |
| PMO – Max.operating pressure    | 32 bar |
| TMO – Max.operating temperature | 200 °C |





| APPLICATION LIMITS                   |             |  |  |  |  |  |
|--------------------------------------|-------------|--|--|--|--|--|
| Min.Liquid specific weight           | 0,75 Kg/dm3 |  |  |  |  |  |
| Maximum working dif.pressure-AE20-21 | 21 bar      |  |  |  |  |  |

| FLOW RATE CAPACITY IN N I/min. |         |                             |    |     |    |    |    |     |     |     |     |     |
|--------------------------------|---------|-----------------------------|----|-----|----|----|----|-----|-----|-----|-----|-----|
| MODEL                          | SIZE    | DIFFERENTIAL PRESSURE (bar) |    |     |    |    |    |     |     |     |     |     |
| WODEL                          | SIZE    | 0,5                         | 1  | 1,5 | 2  | 3  | 4  | 6   | 8   | 10  | 15  | 21  |
| AE20-21                        | 15 - 25 | 18                          | 32 | 45  | 55 | 75 | 90 | 130 | 180 | 210 | 300 | 430 |

Capacities at a standard atmospheric pressure of 1bar and 20°C.

If the temperature differs from 15°C, the discharge capacity can be corrected by multiplying it by: 288 where T is the actual temperature in °C.

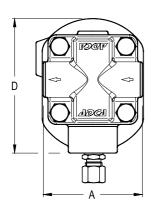


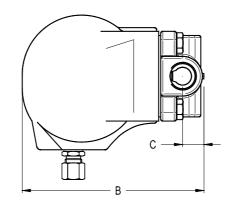
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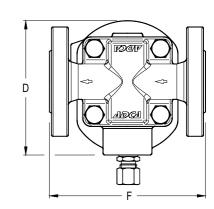




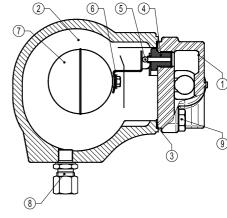
| DIMENSIONS (mm)-Screwed |    |     |    |     |             | EN 1092-1 F | langes      |
|-------------------------|----|-----|----|-----|-------------|-------------|-------------|
| SIZE<br>DN              | A  | В   | С  | D   | WGT.<br>Kgs | F           | WGT.<br>Kgs |
| 15                      | 95 | 178 | 23 | 128 | 5,2         | 150         | 6,7         |
| 20                      | 95 | 178 | 23 | 128 | 5,2         | 150         | 7,2         |
| 25                      | 95 | 178 | 23 | 128 | 5,2         | 160         | 7,7         |



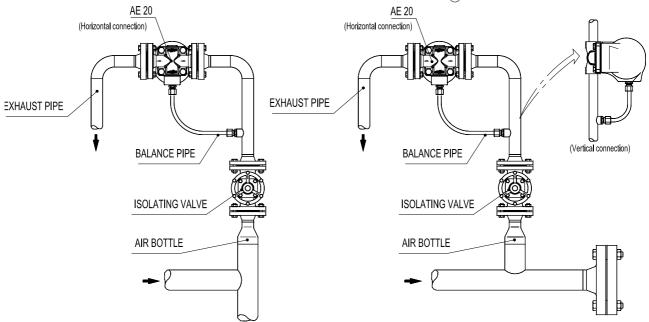




| MATERIALS |                     |                          |  |  |  |  |  |
|-----------|---------------------|--------------------------|--|--|--|--|--|
| POS.Nr.   | DESIGNATION         | MATERIAL                 |  |  |  |  |  |
| 1         | Body                | GP240GH / 1.0619         |  |  |  |  |  |
| 2         | Cover               | GP240GH / 1.0619         |  |  |  |  |  |
| 3         | *Gasket             | Stainless st. / Graphite |  |  |  |  |  |
| 4         | *Seat               | AISI 410 / 1.4006        |  |  |  |  |  |
| 5         | *Valve              | AISI 410 / 1.4006        |  |  |  |  |  |
| 6         | *Lever              | AISI 304 / 1.4301        |  |  |  |  |  |
| 7         | *Float              | AISI 304 / 1.4301        |  |  |  |  |  |
| 8         | Compression fitting | Fe / Zn 12 - ISO 2081    |  |  |  |  |  |
| 9         | Bolts               | Steel 8.8                |  |  |  |  |  |



<sup>\*</sup> Available spare parts.



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