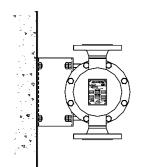
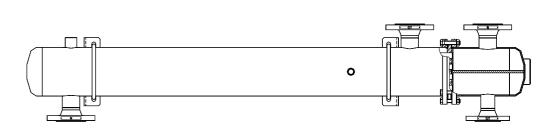




ADCATHERM - STH Series
Shell and Tube Heat Exchangers
( Steam to water - Horizontal installation )





## **DESCRIPTION**

The ADCA-ST series steam to water shell and tube heat exchangers are shorter and lighter than the alternative shell and tube exchangers manufactured with smooth pipes. The use of extruded low fin tube , has the advantage that it can improve the external surface and thermal performance. MAIN FEATURES

Corrosion-resistant stainless steel low finned tube bundle construction.

Straight tubes for easy cleaning.

Floating head at the end of the tube bundle, avoiding tube stresses caused by thermal expansion and contraction.

LIMITING CONDITIONS								
Rating Press. Temp. Rating Press. Temp. bar °C								
PN16	16	120	ANSI	16	120			
	14 *	198	Cl.150 lbs	14 *	198			
	13	250	GI. 100 ID3	-	-			

\*PMO-Max.operating pressure for saturated steam.

Minimum operating temp.: -10°C. Design code: AD-Merkblatt

OPTIONS: Vertical installation, see STV

catalogue.

USE: Steam, water, hot condensate

and other fluids compatible with

the construction.

AVAILABLE MODELS: STH - Horizontal installation

STV - Vertical installation

CONNECTIONS: Flanged or screwed, according to

EN 1092-1 or ANSI standards.

INSTALLATION: Floor, wall, hanging from the

ceilina.

Steam runs inside the tubes and

process water outside.

ORDER

REQUIREMENTS: Steam pressure and temperature

Inlet and outlet water temperature Water mass flow or heat

exchanged.

See inquiry sheet.

## **CE Marking:**

This product has been designed for use on water and steam which are in Group 2 of the PED-European Pressure Equipment Directive 97/23/EC and it comply with those requirements. The product carries the CE mark.

MATERIALS							
DESIGNATION	Material						
Tube bundle	AISI316L / 1.4404						
Tubesheet	AISI316 / 1.4401						
Heads and shell	S235 JRG2 / 1.0038 ; P235GH / 1.0305						
Inlet / Outlet pipes	P235GH / 1.0305						
EN flanges	P250GH / 1.0460						
ANSI Flanges	ASTM A105 / 1.0432						
Sockets	ASTM A105 / 1.0432						
Suports	S235 JRG2 / 1.0038						

EN 10204 3.1 certificate available if requested with the order.

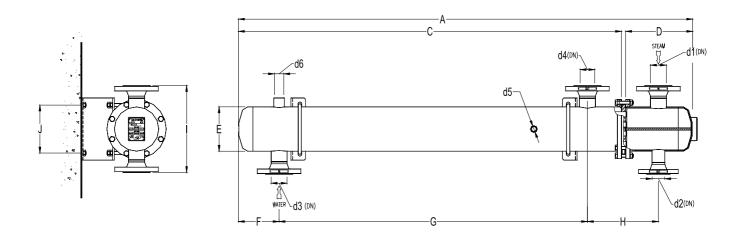
CEMARKING - GROUP 2 GASES CATEGORIES							
RATING	MODEL	CATEGORY Tube side	CATEGORY Shell side				
	STH4.075 to 4.150	1	SEP				
	STH5.075 to 5.150	1	SEP				
PN16	STH6.075 to 6.150	1	SEP				
	STH8.075 to 8.150	2	SEP				
	STH10.075 to 10.150	2	SEP				



We reserve the right to change the design and material of this product without notice.







DIMENSIONS															
Model	Α	С	D	Ε	F	G	Н	I	J	d1	d2	d3	d4	d5	d6
STH4.075	965	785	166	114	120	550	207	314	116	50	25	50	50	1/2"	3/4"
STH4.100	1215	1035	166	114	120	800	207	314	116	50	25	50	50	1/2"	3/4"
STH4.150	1715	1535	166	114	120	1300	207	314	116	50	25	50	50	1/2"	3/4"
STH5.075	1040	790	235	140	150	510	276	340	150	65	40	65	65	1/2"	3/4"
STH5.100	1290	1040	235	140	150	760	276	340	150	65	40	65	65	1/2"	3/4"
STH5.150	1790	1540	235	140	150	1260	276	340	150	65	40	65	65	1/2"	3/4"
STH6.075	1093	820	255	168	180	500	288	368	180	65	40	65	65	1/2"	3/4"
STH6.100	1343	1070	255	168	180	750	288	368	180	65	40	65	65	1/2"	3/4"
STH6.150	1843	1570	255	168	180	1250	288	368	180	65	40	65	65	1/2"	3/4"
STH8.075	1122	840	264	220	193	487	304	420	230	80	50	80	80	1/2"	1"
STH8.100	1372	1090	264	220	193	737	304	420	230	80	50	80	80	1/2"	1"
STH8.150	1890	1590	264	220	193	1237	304	420	230	80	50	80	80	1/2"	1"
STH10.075	1185	855	306	273	205	448	356	473	285	80	50	80	80	1/2"	1"
STH10.100	1435	1105	306	273	205	698	356	473	285	80	50	80	80	1/2"	1"
STH10.150	1935	1605	306	273	205	1198	356	473	285	80	50	80	80	1/2"	1"

 $\ensuremath{\mathcal{O}}$  d1 to d4 connections sized according with the flow conditions.

Dimensions subject to change without notice .

Consult factory for certified dimensions and weight.

Other sizes and designs can be supplied under request.

The pipe connections are sized considering the correct thermal insulation possibility. The insulation it's not included but it is recommended to be done after the installation.







## **HEAT EXCHANGER FAX INQUIRY**

Please send the inquiry for your *AdcaTherm* steam to water heat exchanger with the following parameters:

	TUBE SIDE	SHELL SIDE
FLUID	SATURATED STEAM	WATER
OPERATING PRESSURE	bar	bar
INLET TEMPERATURE	°C *	° C
OUTLET TEMPERATURE	° C *	° C
FLOW RATE	Kg/h *	Kg/h or m3/h
HEAT EXCHANGED (Option)	KW or	Kcal/h
MODEL REQUIRED (Please select)	STH (Horizontal)	STV(Vertical)

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Contact : Address : Country : Tel.:

E-mail:

Your company name:

STH - Horizontal installation; STV - Vertical installation.


Fax.: Web-page:



<sup>\*</sup> Not necessary in case of saturated steam.